

What is claimed is

1. A method of manufacturing a vehicle's wheel formed of lightweight metal comprising; heating an intermediate
5 product that is formed by casting or forging and has a to-be disk part and a to-be rim part, to a plasticity temperature; then, rotating the intermediate product with stopping of the rotating at interval of a predetermined angle; pressing at least a portion of the to-be disk part by molds at time of said stopping;
10 repeating of such rotating, stopping and pressing as to give a disk-part pattern on whole of the to-be disk part; and further press processing and finish processing on the to-be disk and the to-be rim parts.

15 2. A method of producing a wheel according to claim 1, wherein a lower mold has recesses or holes at places corresponding to portions of the intermediate product, which are to be pressed by a press device; and said portions are moved downward at a time of such pressing by the press device.

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3. A method of producing a wheel according to claim 1 or 2, wherein, in order for forming punched-out pattern in the to-be disk part, at least a portion of the upper and lower molds makes a sharp-angled ridge.

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4. A method of producing a wheel according to anyone of
claims 1-3, wherein waste holes are formed at positions
corresponding to patterns of the intermediate product; the waste
holes are fitted with projections on the lower mold; and then,
5 the to-be rim and the to-be disk parts are subjected to press
forming in a state sealed off from outside.

5. A wheel obtained by a method of anyone of the claims
1-4.